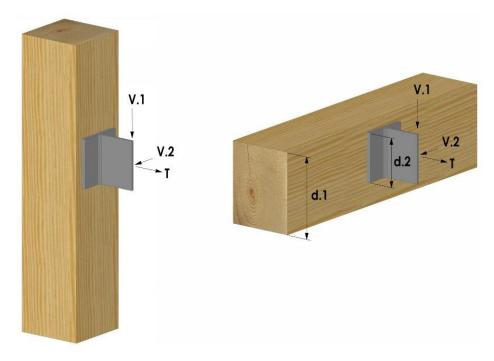




# Engineering Specifications for Connext Post and Beam Products



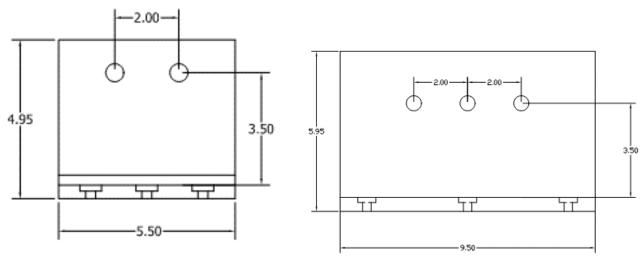
# Standard Connext Connector



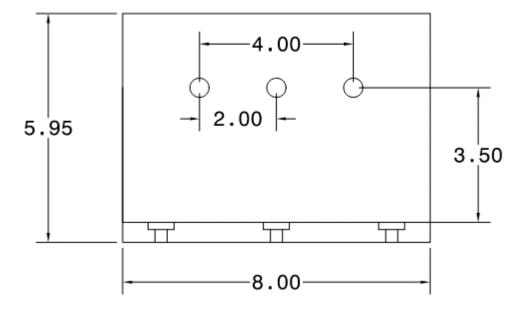
Connection A Connection B

Connection orientation and loading directions





6x Connector plate, 2 and 3 pin connection layouts, Units: in



8x8 Connector plate, pin connection layout, Units: in



### Connection Capacity<sup>1, 2</sup>, Units: lb.

	5/16" x 3 1/8" GRK RSS Screws and ½" Pins							
Connector	# of Screws	# of Pins <sup>3</sup>	Timber Species <sup>5, 8</sup>	Load Duration, $C_d^4$	Т	$V_1$	$V_2^6$	
			EWP (G=0.36)	1.0	2072	1396	272	
5555	6	2	DF (G=0.5)	1.0	3391	1811	371	
			R. Oak (G=0.67)	1.0	3656	2253	338	
			EWP (G=0.36)	1.0	2072	1396	372	
5575	6	2	DF (G=0.5)	1.0	3391	1811	505	
			R. Oak (G=0.67)	1.0	3656	2253	461	
			EWP (G=0.36)	1.0	2072	1396	471	
5595	6	3	DF (G=0.5)	1.0	3391	1811	640	
			R. Oak (G=0.67)	1.0	5261	2253	584	
			EWP (G=0.36)	1.0	2072	1396	570	
55115	6	3	DF (G=0.5)	1.0	3391	1811	775	
			R. Oak (G=0.67)	1.0	5261	2253	707	
			EWP (G=0.36)	1.0	2763	2045	521	
7575	8	3	DF (G=0.5)	1.0	4522	2643	708	
			R. Oak (G=0.67)	1.0	6117	3273	645	
			EWP (G=0.36)	1.0	2763	2045	659	
7595	8	3	DF (G=0.5)	1.0	4522	2643	897	
			R. Oak (G=0.67)	1.0	6117	3273	818	
			EWP (G=0.36)	1.0	2763	2045	798	
75115	8	3	DF (G=0.5)	1.0	4522	2643	1086	
			R. Oak (G=0.67)	1.0	6117	3273	990	



5/16" x 5 1/8" GRK RSS Screws and ½" Pins								
Connector	# of Screws	# of Pins <sup>3</sup>	Timber Species <sup>5, 8</sup>	Load Duration, C <sub>d</sub> <sup>4</sup>	Т	$V_1$	$V_2^6$	
			EWP (G=0.36)	1.0	3037	1396	272	
5555	6	2	DF (G=0.5)	1.0	3656	1811	371	
			R. Oak (G=0.67)	1.0	3656	2253	338	
			EWP (G=0.36)	1.0	3037	1396	372	
5575	6	2	DF (G=0.5)	1.0	3656	1811	505	
			R. Oak (G=0.67)	1.0	3656	2253	461	
			EWP (G=0.36)	1.0	3413	1396	471	
5595	6	3	DF (G=0.5)	1.0	5484	1811	640	
			R. Oak (G=0.67)	1.0	5484	2253	584	
			EWP (G=0.36)	1.0	3413	1396	570	
55115	6	3	DF (G=0.5)	1.0	5484	1811	775	
			R. Oak (G=0.67)	1.0	5484	2253	707	
			EWP (G=0.36)	1.0	4550	2045	521	
7575	8	3	DF (G=0.5)	1.0	5631	2643	708	
			R. Oak (G=0.67)	1.0	6117	3273	645	
			EWP (G=0.36)	1.0	4550	2045	659	
7595	8	3	DF (G=0.5)	1.0	5631	2643	897	
			R. Oak (G=0.67)	1.0	6117	3273	818	
			EWP (G=0.36)	1.0	4550	2045	798	
75115	8	3	DF (G=0.5)	1.0	5631	2643	1086	
			R. Oak (G=0.67)	1.0	6117	3273	990	

<sup>&</sup>lt;sup>1</sup>Capacities for species not shown may be linearly interpolated based on specific gravity

<sup>&</sup>lt;sup>2</sup> For connection B, depth of supporting member, d<sub>1</sub> must be at least 2" deeper than the supported member, d<sub>2</sub>

<sup>&</sup>lt;sup>3</sup> Pins are ½" diameter and assumed to be 5" minimum length for 6x connectors and 6" minimum for 8x connectors

<sup>&</sup>lt;sup>4</sup> Capacities can be adjusted for Load Duration Factors other than 1.0

<sup>&</sup>lt;sup>5</sup> Assumes the beam and post are the same species

 $<sup>^6</sup>$  V<sub>2</sub> capacities are based on  $^1$ /2" under nominal timber connectors, if using true 6"x6" to 8"x12" connectors (ie. 6060 to 6012, 8080 to 8012), multiply values by 9/8. All other values are the same for either connector type.

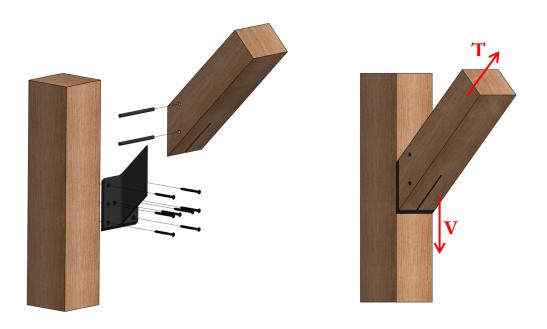
<sup>&</sup>lt;sup>7</sup> Connectors and pins are 6061 aluminum

<sup>&</sup>lt;sup>8</sup> EWP = Eastern White Pine, DF = Douglas-Fir-Larch, R. Oak = Red Oak

<sup>&</sup>lt;sup>9</sup> When using larger connectors in configuration B, review cross shrinkage affects for individual timber conditions

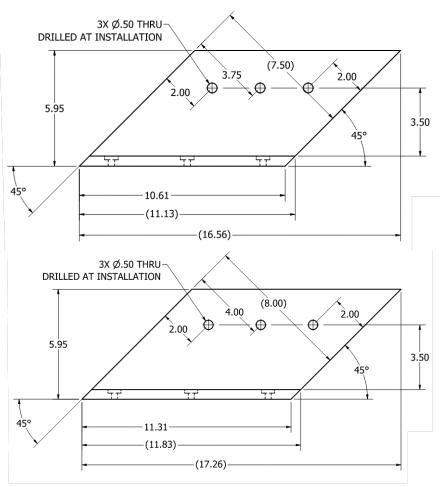


# Standard Connext Connector

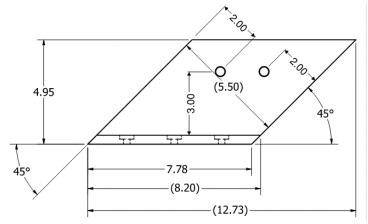


### Connection orientation and loading directions





8x Connector plate, pin connection layout, Units: in



6x Connector plate, pin connection layout, Units: in



### Connection Capacity<sup>1</sup>, Units: lb.

5/16" x 3 1/8" GRK RSS Screws and ½" Pins							
Connector	# of Screws	# of Pins <sup>2</sup>	Timber Species <sup>4, 6</sup>	Load Duration, C <sub>d</sub> <sup>3</sup>	Т	V	
			EWP (G=0.36)	1.0	1465	1376	
5575	6	2	DF (G=0.5)	1.0	2398	1786	
			R. Oak (G=0.67)	1.0	3656	2224	
	8	8 3	EWP (G=0.36)	1.0	1953	2101	
75105			DF (G=0.5)	1.0	3197	2713	
			R. Oak (G=0.67)	1.0	4959	3356	
80115	8		EWP (G=0.36)	1.0	1953	2101	
		8 3	DF (G=0.5)	1.0	3197	2713	
			R. Oak (G=0.67)	1.0	4959	3356	

5/16" x 5 1/8" GRK RSS Screws and ½" Pins							
Connector	# of Screws	# of Pins²	Timber Species <sup>4, 6</sup>	Load Duration, C <sub>d</sub> <sup>3</sup>	Т	V	
			EWP (G=0.36)	1.0	1465	1376	
5575	6	2	DF (G=0.5)	1.0	2398	1786	
			R. Oak (G=0.67)	1.0	3656	2224	
	8	8 3	EWP (G=0.36)	1.0	1953	2101	
75105			DF (G=0.5)	1.0	3197	2713	
			R. Oak (G=0.67)	1.0	4959	3356	
			EWP (G=0.36)	1.0	1953	2101	
80115	8	3	DF (G=0.5)	1.0	3197	2713	
			R. Oak (G=0.67)	1.0	4959	3356	

<sup>&</sup>lt;sup>1</sup> Capacities for species not shown may be linearly interpolated based on specific gravity
<sup>2</sup> Pins are ½" diameter and assumed to be 5" minimum length for 6x connectors and 7" minimum for 8x connectors
<sup>3</sup> Capacities can be adjusted for Load Duration Factors other than 1.0

<sup>&</sup>lt;sup>4</sup> Assumes the brace and post are the same species

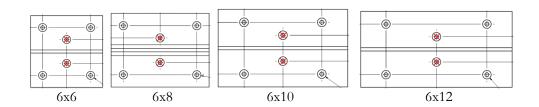
<sup>&</sup>lt;sup>5</sup> Connectors and pins are 6061 aluminum
<sup>6</sup> EWP = Eastern White Pine, DF = Douglas-Fir-Larch, R. Oak = Red Oak



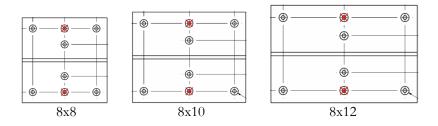
# Connext Connector to Concrete



### Connection orientation and loading directions



Screw holes to be use in concrete- 6x connectors





#### Screw holes to be use in concrete- 8x connectors

### Service-Level Connection Capacity<sup>1</sup>, Units: lb.

Post Base- Timber Only								
Connector	# of Screws	# of Pins²	Timber Species	Load Duration, C <sub>d</sub> <sup>3</sup>	Т	$V_1$	$V_2^4$	
			EWP (G=0.36)	1.0	3226	1495	272	
6x6	4	2	DF (G=0.5)	1.0	3656	2133	371	
			R. Oak (G=0.67)	1.0	3656	2806	338	
			EWP (G=0.36)	1.0	3226	1495	372	
6x8	4	2	DF (G=0.5)	1.0	3656	2133	505	
			R. Oak (G=0.67)	1.0	3656	2806	461	
		3	EWP (G=0.36)	1.0	4840	2243	471	
6x10	4		DF (G=0.5)	1.0	5484	3199	640	
			R. Oak (G=0.67)	1.0	5484	4209	584	
	4	3	EWP (G=0.36)	1.0	4840	2243	570	
6x12			DF (G=0.5)	1.0	5484	3199	775	
			R. Oak (G=0.67)	1.0	5484	4209	707	
			EWP (G=0.36)	1.0	4840	2335	521	
8x8	6	3	DF (G=0.5)	1.0	5631	3374	708	
			R. Oak (G=0.67)	1.0	6117	4209	645	
			EWP (G=0.36)	1.0	4840	2335	659	
8x10	6	3	DF (G=0.5)	1.0	5631	3374	897	
			R. Oak (G=0.67)	1.0	6117	4209	818	
			EWP (G=0.36)	1.0	4840	2335	798	
8x12	6	5 3	DF (G=0.5)	1.0	5631	3374	1086	
			R. Oak (G=0.67)	1.0	6117	4209	990	

<sup>&</sup>lt;sup>1</sup> Capacities for species not shown may be linearly interpolated based on specific gravity

<sup>&</sup>lt;sup>2</sup> Pins are ½" diameter and assumed to be 5" minimum length for 6x connectors and 6" minimum for 8x connectors

<sup>&</sup>lt;sup>3</sup> Capacities can be adjusted for Load Duration Factors other than 1.0

 $<sup>^4</sup>$  V $_2$  capacities are based on  $^1\!\!/_2$ " under timbers, if using true 6"x6" to 8"x12" timbers multiply values by 9/8. All other values are the same for full sawn and  $^1\!\!/_2$ " under timbers

<sup>&</sup>lt;sup>5</sup> Connector and pins are 6061 aluminum

<sup>&</sup>lt;sup>6</sup> EWP = Eastern White Pine, DF = Douglas-Fir-Larch, R. Oak = Red Oak

<sup>&</sup>lt;sup>7</sup> Base is designed to hold 19/64" diameter, 5" long GRK Caliburn screws into concrete



#### Notes:

The above capacities are for the timber only and do not include the concrete screws and resistance of the concrete foundation to breakout, side-face blowout, or pryout. Determination of the resistance for these limit states is the responsibility of a qualified design professional for each site-specific condition. The concrete design and unique edge distance conditions are too variable and thus need to be taken into consideration separately.

Post bases should not be used to resist permanent / long-term loading.

Post bases can be installed directly to the concrete. If the post base sits atop a 2x sill plate or riser rather than directly on the concrete, further design of the concrete anchors is required.



**HDPE 1" Risers** 

HDPE risers further provide a protective space between the post end and the concrete. As mentioned above, the concrete lateral capacities of the connectors with these risers need to be determined with site specific information. The capacities of the timber component are the same as listed above. The compressive capacity of the riser matches or exceeds the available compressive capacity of the timber species list above. Please see below for the material specifications of the HDPE risers for further design.



#### Capacities by Fire Tower Engineered Timber, Inc.



Corporate Headquarters 88 Long Hill Cross Road Shelton, CT 06484 USA modernplastics.com (203) 333-3128 office (203) 333-4625 fax (800) 243-9696 toll-free sales@modernplastics.com



74-Years in Business in 2019 | ISO 9001:2015 & ISO 13485:2016 Certified

### **Technical data sheet**

### Polystone® G (HDPE) Virgin Black

#### **Product characteristics**

- · Excellent overall mechanical properties
- · Easy to machine and weld
- · High chemical resistance

#### Typical field of application

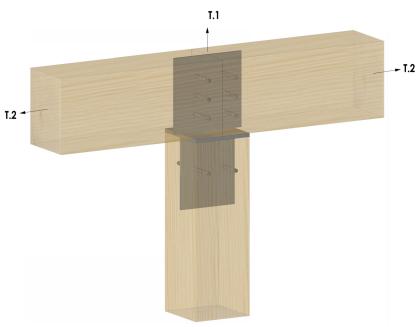
- · Tanks & Vessels
- · Light-duty guides & rails

Physical Properties	tested method	unit	value
Specific Gravity	D792	g/cm <sup>3</sup>	0.953
Water Absorption	D570	%	≤0.10
Mechanical Properties	tested method	unit	value
Hardness	D785	Shore D	65
Tensile Strength at yield 73 °F	D638	psi	4,000
Elongation at Break	D638	%	>500
Flexural Strength	D790	psi	181,000
Izod Impact, Notched	D256	ft-lb/in	3.5
Coefficient of Friction, Dynamic	-	-	0.20 - 0.29
Thermal Properties	tested method	unit	value
CTE, linear	D696	in/in/°F	6x10 <sup>-5</sup>
Melting Point	D1525	°F	260
Maximum Service Temperature, Air	-	°F	180
Deflection Temperature at 1.8Mpa (264psi)	D648	°F	165
Brittleness Temperature	D746	°F	<-103
Flammability, UL94		⅓ inch	НВ
Electrical Properties	tested method	unit	value
Dielectric constant	D150	-	2.4
Surface resistivity	D257	Ohm/cm	≥1014
Compliance Properties	tested method	unit	value
FDA	-	-	No
NSF	-	-	No
USDA	-	-	No

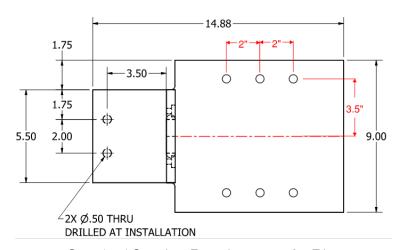
The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



# Connext 3-Way Connector



**Connection Orientation and Loading Directions** 



Standard Spacing Requirements for Pins



#### Service-Level Connection Capacity<sup>1</sup>, Units: lb.

Post Side of Connection Capacities Only							
Post Size	# of Screws	# of Pins <sup>2</sup>	Timber Species	Load Duration, C <sub>d</sub> <sup>3</sup>	T.1	T.2	
			EWP (G=0.36)	1.0	3041	1436	
5.5x5.5 6x6	4	2	DF (G=0.5)	1.0	3516	2017	
UXU			R. Oak (G=0.67)	1.0	3516	2806	
	4		EWP (G=0.36)	1.0	4562	2154	
5.5x7.5 6x8		3	DF (G=0.5)	1.0	5273	3026	
UX0			R. Oak (G=0.67)	1.0	5273	4209	
	Ве	eam Side o	f Connection Capaci	ities Only			
		2 1	EWP (G=0.36)	1.0	2154	4562	
5.5x9.5 6x10	0	3 each beam	DF (G=0.5)	1.0	3026	5273	
OXIO		Deam	R. Oak (G=0.67)	1.0	4209	5273	
5545		2 1	EWP (G=0.36)	1.0	2154	4562	
5.5x1.5 6x12	0	3 each beam	DF (G=0.5)	1.0	3026	5273	
0.1.2			R. Oak (G=0.67)	1.0	4209	5273	

- The beam and post parts of the connection are called out separately as there can be different combinations of sizes. Choose the lowest post/beam values for the connection conditions to apply to the connection as a whole.
- The beam capacities are assumed per beam with two coming together over the post. If it is a continuous beam with 6 pins running over top, the capacities can be doubled, however local timber failures need to be checked.

<sup>&</sup>lt;sup>1</sup> Capacities for species not shown may be linearly interpolated based on specific gravity

<sup>&</sup>lt;sup>2</sup> Pins are ½" diameter and assumed to be 5" minimum length for 6x connectors and 6" minimum for 8x connectors

<sup>&</sup>lt;sup>3</sup> Capacities can be adjusted for Load Duration Factors other than 1.0

<sup>&</sup>lt;sup>4</sup> Assumes the beam and post are the same species

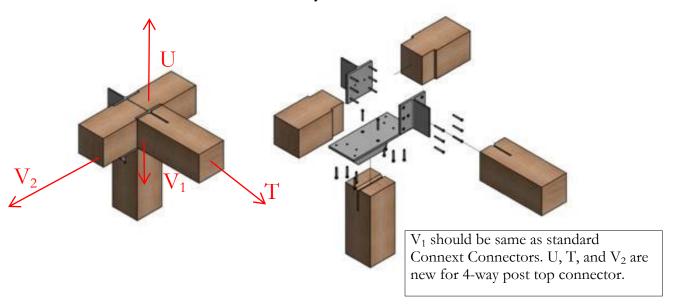
<sup>&</sup>lt;sup>5</sup> Timbers that are full sawm or planed to ½" under have the same listed capacities assuming the same pin size.

<sup>&</sup>lt;sup>6</sup> Connectors and pins are 6061 aluminum

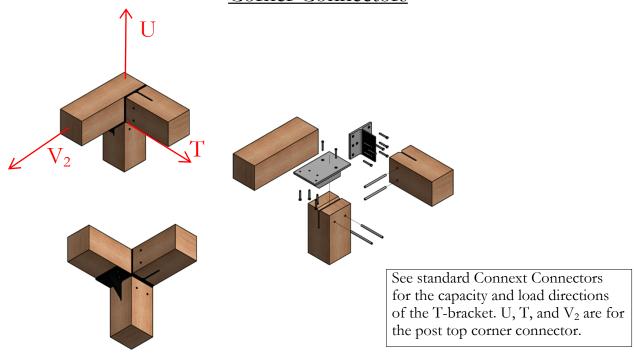
<sup>&</sup>lt;sup>7</sup> EWP = Eastern White Pine, DF = Douglas-Fir-Larch, R. Oak = Red Oak



## 4 or 5-Way Connectors

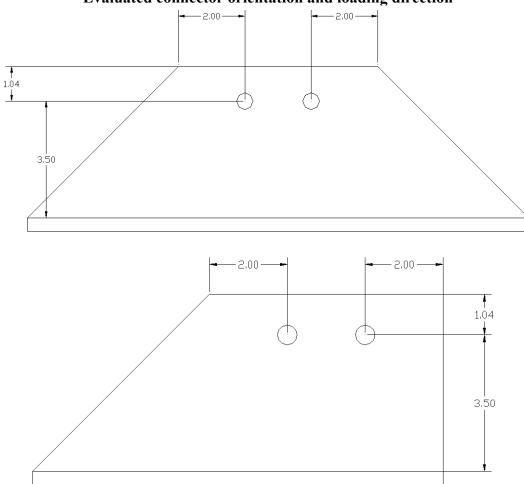


### Corner Connectors





### Evaluated connector orientation and loading direction



Pin connector layout of 6" 4-way and corner post top connector plate, Units: in



### Service-Level Connection Capacity<sup>1</sup>, Units: lb.

5/16" x 3 1/8" GRK RSS Screws							
Connector	# of Screws	# of Pins	Timber Species	Load Duration, Cd	T <sup>2</sup>	U	V2
			EWP (G=0.36)	1.0	274	1381	1085
6" Corner	4	2	DF (G=0.5)	1.0	373	2261	1450
			R. Oak (G=0.67)	1.0	340	3507	1848
			EWP (G=0.36)	1.0	529	1381	1057
8" Corner	4	2	DF (G=0.5)	1.0	720	2261	1450
			R. Oak (G=0.67)	1.0	656	3507	1848
	4	3	EWP (G=0.36)	1.0	529	1381	1057
8" Corner			DF (G=0.5)	1.0	720	2261	1450
			R. Oak (G=0.67)	1.0	656	3507	1848
	4	4 2	EWP (G=0.36)	1.0	274	2763	1436
6" Splice			DF (G=0.5)	1.0	373	3516	2017
			R. Oak (G=0.67)	1.0	340	3516	2806
			EWP (G=0.36)	1.0	529	2763	1562
8" Splice	4	2	DF (G=0.5)	1.0	720	3516	2260
			R. Oak (G=0.67)	1.0	656	3516	2806
			EWP (G=0.36)	1.0	529	2763	2113
8" Splice	4	3	DF (G=0.5)	1.0	720	4522	2899
			R. Oak (G=0.67)	1.0	656	5273	3696



		5/16"	x 5 1/8" GRK RSS Screw	 S			
Connector	# of Screws	# of Pins	Timber Species	Load Duration, Cd	T <sup>2</sup>	U	V2
			EWP (G=0.36)	1.0	274	2275	1090
6" Corner	4	2	DF (G=0.5)	1.0	373	3516	1450
			R. Oak (G=0.67)	1.0	340	3516	1848
			EWP (G=0.36)	1.0	529	2275	1090
8" Corner	4	2	DF (G=0.5)	1.0	720	3416	1450
			R. Oak (G=0.67)	1.0	656	3516	1848
	4	3	EWP (G=0.36)	1.0	529	2275	1090
8" Corner			DF (G=0.5)	1.0	720	3724	1450
			R. Oak (G=0.67)	1.0	656	5273	1848
	4		EWP (G=0.36)	1.0	274	3041	1436
6" Splice		2	DF (G=0.5)	1.0	373	3516	2017
			R. Oak (G=0.67)	1.0	340	3516	2806
			EWP (G=0.36)	1.0	529	3226	1562
8" Splice	4	2	DF (G=0.5)	1.0	720	3516	2260
			R. Oak (G=0.67)	1.0	656	3516	2806
			EWP (G=0.36)	1.0	529	4550	2181
8" Splice	4	3	DF (G=0.5)	1.0	720	5273	2899
			R. Oak (G=0.67)	1.0	656	5273	3696

<sup>&</sup>lt;sup>1</sup>Capacities for species not shown may be linearly interpolated based on specific gravity

<sup>&</sup>lt;sup>2</sup> Values in this table for load direction T are for the corner/splice to post top only. See Connext Connector for T capacity of knife plate from beam to beam.

<sup>&</sup>lt;sup>3</sup> Pins are ½" diameter and assumed to be 5" minimum length for 6x connectors and 6" minimum for 8x connectors

<sup>&</sup>lt;sup>4</sup>Capacities can be adjusted for Load Duration Factors other than 1.0

<sup>&</sup>lt;sup>5</sup> Assumes the beam and post are the same species

 $<sup>^6</sup>$  T capacities are based on  $\frac{1}{2}$ " under timbers, if using true 6"x6" to 8"x12" timbers multiply values by 9/8. All other values are the same for full sawn and  $\frac{1}{2}$ " under timbers

<sup>&</sup>lt;sup>7</sup> Connectors and pins are 6061 aluminum

<sup>&</sup>lt;sup>8</sup> EWP = Eastern White Pine, DF = Douglas-Fir-Larch, R. Oak = Red Oak